



MARLOW MACHINING

N114 W18548 Clinton Drive | PO Box 835 Germantown, WI 53022-0835

Multi Spindle Screw Machines

- 2 9/16 RA6 Acme Gridley: Threading Attachments, Spindle Stop Option, Roller Burnishing, Recessing Capabilities, 9/16" Bar Capacity, 6 Spindles
- 2 1-1/4 RA6 Acme Gridley: Threading Attachments, Pick Off Attachments, Back Deburring, Recessing Capabilities, Spindle Stop Option, 1-1/4" Bar Capacity, 6 Spindles
- 2 1-5/8 RB8 Acme Gridley: Deep Hole Drilling Capabilities, Reverse Option, 2 Retro Fitted CNC Slides in 4th & 5th Positions, Live Centers in 4th & 5th Position for Turning Long Parts, Single Point Thread, Trepanning, 1 5/8" Bar Capacity, 8 Spindles
- 1 3 1/2 RB6 Acme Gridley: Spindle Stop Option, High Speed Drilling Capability, 3 1/2" Bar Capacity, 6 Spindles
- 1 Super Chucker: Spindle Stop Option, Magazine Feed, Long Part Chucking, Deep Hole Drilling Capabilities, 6" Capacity, 8 Spindles
(Spindle Stop Enables Cross-Drilling, Reaming, Milling, and Tapping)

Single Spindle Screw Machines

- 3 2G Brown & Sharpe: 1 1/4" Bar Capacity, Lip Bar Loader
- 2 OG Brown & Sharpe: Rapid Pull Out, 3/4" Bar Capacity
- 2 Ultramatic Brown & Sharpe: Rapid Pull Out, 1 1/4" Bar Capacity, Cross-Drilling, Pick-Off, Back Work, 4 Speed Gearbox, 4 Cross-Slides
- 1 Wickman: 3 1/2" Bar Capacity, Single Speed Automatic, 2 Cross-Slides, Face Type Cut-Off Slide, 3 Forward Speeds, 2 Reverse Speeds, Pick-Off, 6 Turrets

CNC Mills

- 3 TSV-35 Miyano: Indexer, 6000 Max RPM, 19"x14"x9" Travel, 12 Tool Holders, BT30 Tools
- 1 TSV-21 Miyano: 8000 Max RPM, 11"x8"x7" Travel, 10 Tool Holders, BT30 Tools
- 1 Daewoo Ace-V35: Automatic Table Changer, 7000 Max RPM, 22"x15"x18" Travel, 16 Tool Holders, CAT40 Tools
- 2 Daewoo Series DMV-400: Automatic 5 Second Pallet Indexing, 10000 Max RPM, 22"x15"x22" Travel, 30 Tool Holders, CAT40 Tools
- 1 Bridgeport Production Center BPC 320H: Automatic Table Changer, 4th Controlled Axis (Rotary Table with 0.001 Degree Increments), 4000 Max RPM, 13"x9"x11"x Travel, 20 Tool Holder, BT40 Tools
- 1 CNC Mill: M x 2 Proto Trak



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CNC Lathes

- 1 Cincom E32 Citizen: 1 1/4" Bar Capacity, Sliding Headstock
- 1 Cincom L32 Citizen: 1 1/4" Bar Capacity, Sliding Headstock, IEMCA Bar Loader
- 2 BNC-34S Sub-Spindle Miyano: 1 3/8" Bar Capacity, 6" Power Chuck, Main Spindle for turning front half of a part, Sub Spindle for turning back half of a part, Sub Spindle can also be used to support long parts, Automatic Bar Feeder/Loader
- 1 BNC-34T Sub-Turret Miyano: 1 3/8" Bar Capacity, 6" Power Chuck, Can Drill or Ream with Sub Turret while Main Turret turns
- 1 JNC-60 Miyano: 2 3/8" Bar Capacity, 12" Power Chuck, Tail Stock for supporting long turns
- 1 KNC-35 Miyano: 1 3/8" Bar Capacity, 8" Power Chuck, Live Tooling for Cross-Drilling and Tapping on the X-Axis, Live Tooling for Milling on the Z-Axis, 2 Turrets
- 1 Traub TX8F (TNM42): 4 Plunge Cutting Form Tools, 8 Position Turret, 1 5/8" Bar Capacity, Spindle Reverse, Sub-Turret, RUNS 2 PROGRAMS AT ONE TIME

Shipping & Receiving

- 1 Spectrum 11,000 LBS Overhead Crane
- 1 8,000 LBS Clark Forklift
- 1 5,400 LBS Hyster Forklift
- 1 Final Phase Parts Washer
- 1 Gray Mills Parts Washer
- 1 New Holland Krieder Centrifugal Dryer
- 2 Pennsylvania 7500 Parts Counters

Inspection Equipment

- 1 Micro-Vu Optical Comparator
- 1 Fowler BS Hometric .00005
- 1 Smartscope Zip 250 Optical Comparator
- 1 Federal Air Gage .00005
- 1 Federal Air Probe .00005 (for flatness)
- 1 Federal Pocket Surf 1 Profilometer
- 1 Federal Grade A Surface Plate
- 2 Grade B Surface Plate
- 1 Bench Rockwell Tester
- 1 Sunnen Hole Gage .370-1.5
- Outside Micrometers 0-10"
- Digital Micrometers
- Dial Indicators .0001/.001
- Test Indicators .0001/.0005
- Hole Micrometers
- Tube Micrometers
- Thread Ring Gages .099-1 7/8
- Groove Micrometers



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Bench Center
Pin Gages Class ZZ+ .011-.916"
Gage Blocks
Measure Link 4.0 SPC Software
Miscellaneous SPC Hardware
Gage Track SE3 Calibration Software

Secondary Operations

- 1 Liberty 13" Lathe
- 1 Warner & Swasey Turret Lathe
- 1 DoAll Model ML Band Saw
- 1 Amada HA-250 Cutoff Saw
- 1 Wire EDM: DWC 90 CR Mitsubishi
- 1 Duplex Production Mill
- 2 Olivetti AF30 Production Mills
- 2 Bridgeport Mills with Digital Readout on X and Z Axis
- 1 Surface Grinder
- 2 Cincinnati Centerless Grinders: In Feed or Through Feed with .0002" Tolerances
- 1 Tumbler
- 10 Drill Presses
- 3 10 Ton Hydraulic Punch Presses
- 2 Lapping machines

Outside Services to meet all needs (H.T., Plating, Welding, Grinding, Hobing, Honing)